



POWER GENERATION CURRICULUM

OVERVIEW: The electrical power generation process is continuously exposed to catastrophic loss, such as explosions, accidents and burns from unexpected equipment failure or lockout/ tagout procedures that are not followed. These procedures are in place to control the high potential for equipment and human error which can result in serious threats to the overall wellbeing of your operation. Keeping your personnel well trained is clearly the most expedient route to risk reduction.

COMPLIANCE: OSHA regulates the operation and maintenance of electric power generation, control, transformation, transmission and distribution lines and equipment under 29 CFR 1910.269. There are specific requirements for "qualified" employees who must be trained in the safety-related procedures that pertain to their respective job assignments and related power generation equipment.

COURSES: RedVector offers over 200 courses for Power Generation staff. The library of courses is designed to improve knowledge and skills by providing an understanding of components, safe operation and proper maintenance procedures. Areas covered include boilers, turbines, combined cycle, steam cycle, coal handling, environmental protection, heat transfer, water treatment, startup/ shutdown, feedwater systems, furnaces, pollution control and safety, among others.

AUDIENCE:

- Power Generation Plant Operators, Managers, Service and Maintenance Personnel
- Employees that need to refresh their cognitive, analytical and communication skills

eLEARNING: RedVector's online approach and easily integrated solutions help save money, improve performance and reach more people. Engaging, interactive modules, with real-world video, animated graphics, pop-up descriptions, demonstrations and simulations, are designed to put the student "on location" in real situational examples.

The flexible delivery model for design, delivery, testing, tracking, reporting and communication works with any learning management system (LMS), or through the RedVector LMS. With either delivery option it is easy to:

- Install/remove courses, enroll/delete trainees
 and import/export trainee records
- Establish performance requirements and set preand post-test passing scores
- Customize curriculum with site-specific content, company-developed learning modules and/or custom test creation
- Generate a variety of reports



POWER GENERATION - LEARNING PLAN: 222 COURSES - 255 HOURS

FUNDAMENTALS: 69 Courses, 83 Hours

- Industrial Math: Basic Operations, Part 1
- Industrial Math: Basic Operations, Part 2
- Math: Basics
- Industrial Math: Algebra
- Industrial Math: Formulas, Graphs, and Trends
- Hand Tools, Part 1
- Hand Tools, Part 2
- Precision Measurement Tools, Part 1
- Precision Measurement Tools, Part 2
- Forklifts: Operation
- Safety Orientation
- Back Safety
- Fall Protection
- Hearing Conservation
- Bloodborne Pathogens
- Personal Protective Equipment
- Fire Safety
- Classes of Fires and Extinguishers
- · Warning Signs and Labels
- Respiratory Protection
- Safety Data Sheets
- Safety: Chemical Health Hazards
- Electrical Safety
- Diagrams: Blueprints
- Operator Responsibilities: Introduction
- Operation Basic Principles
- Operator Responsibilities: Advanced Operator Responsibilities
- Statistical Process Control: Basic Control Charts
- Troubleshooting: Basic Concepts
- Plant Science: Basic Electrical Principles
- Plant Science: Basic Electrical Circuits
- · Electrical Maintenance: Battery Systems
- Fans
- Plant Science: Basic Principles
- Plant Science: Fluid Systems
- Plant Science: Forces and Machines
- Plant Science: Gases and Flowing Liquids
- Plant Science: Solids and Liquids
- Bearing Basics
- · Equipment Lubrication: Lubricants and Bearing
- Hydraulics: Routine Maintenance
- · Pumps: Basic Types and Operations
- Efficient Pump Operation
- Valves: Electric and Hydraulic Actuators
- Welding: Oxy-Fuel Gas Welding
- Welding: Arc Welding
- Refrigeration System: Operation
- Plant Science: Heat
- Plant Science: Heat Transfer
- Heat Exchangers: Introduction
- SCRs and TRIACs
- Quality Control and Assurance
- Procedure Use and Adherence
- Stop When Unsure
- · Decision Making
- · Managing Yourself
- "Are You Ready?" Checklist
- Self-Checking (STAR)
- Problem Solving
- Peer Checking
- Co-Worker Coaching
- Managing a Work Group
- The Team Advantage
- Clear Communication
- 3-Way Communication
- Interpersonal Communication
- Turnover
- Discipline

SAFETY: 11 Courses, 5.8 Hours

- Respirator Fit Testing
- Workplace Ergonomics
- Understanding Forklifts
- Forklift Safety Checks
- Safe Forklift Operation
- Driving Safety
- Asbestos: Hazard Awareness Training
- Hazard Communication
- HazWoper: First Responder: Awareness Level

- HazWoper: Introduction
- Transporting Hazardous Materials

OPERATIONS: 10 Courses, 17 Hours

- Basic Electrical Safety
- Operator Responsibilities: Basic Operator Responsibilities
 Operator Responsibilities: Communication

POWER GENERATION CURRICULUM

Power Plant Efficiency: Problems and Analyses

· Efficient Power Plant Operation

Material Handling: Tank Trucks

• Power Plant: Power and Energy

· Electrical Energy and Power

Power Plant Operation: Basic Principles

Power Plant Systems: Power Generation

Power Plant Turbines: Bearings and Operation
 Combustion Turbine: Components

Combustion Turbine: Support Systems, Part 2

Power Plant Boilers: Combustion and Operation

· Power Plant Boilers: Abnormal Conditions and Emergencies

Power Plant Boilers: Startup and Shutdown

Power Plant Boilers: Normal Operations

· Boilers: Combustion, Water, and Steam

Power Plant Boilers: Water and Steam

Combustion Turbine: Normal Operations

Introduction to Heat Rate Improvement

· Combined Cycle: Normal Operations

Furnaces: Furnace Introduction

Furnaces: Furnace Fundamentals

· Furnaces: Startup and Shutdown

Power Plant Systems: Steam Cycle

Power Plant Turbines: Steam Flow

Power Plant: Steam Systems

· Coal Handling: Overview, Part 1

· Coal Handling: Overview, Part 2

Coal Handling: Overview, Part 3

· Coal Handling: Car Dumpers

Coal Handling: Ash Handling

· Coal Handling: Dust Control

· Coal Handling: Stackers

Coal Handling: Trippers
Coal Handling: Auxiliary Equipment

· Coal Handling: Control Equipment

· Fundamentals of Process Solubility

· Water Treatment: Wastewater, Part 1

Water Treatment: Wastewater, Part 2

· Power Plant Protection: Fundamentals

Power Plant Protection: Integrated Systems

· Coal Handling: Bulldozers

Coal Handling: Bringing in Barges
 Coal Handling: Conveyors

Coal Handling: Rail Yard Operations

· Coal Handling: Coal Pile Management

Coal Handling: Coal Yard Maintenance

· Coal Handling: Dust Control Equipment, Part 1

Coal Handling: Dust Control Equipment, Part 2

Coal Handling: Handling Wet and Frozen Coal

· Coal Handling: Coal Preparation Equipment

Environmental Protection Systems: Water Pollution
 Power Plant Operation: Safety and Pollution Control

Power Plant Protection: Boiler and Turbine Protections

· Environmental Protection: Water Pollution & Waste Disposal

Environmental Protection: Air Pollution

Power Plant Systems: Steam Systems
Power Plant: Condenser and Circulation Water

• Furnaces: Operating Conditions

Power Plant: Steam Cycle

Combined Cycle: Abnormal Operations

· Combustion Turbine: Support Systems, Part 1

• Boiler Efficiency 1: Air Heaters and Preheaters

· Boiler Efficiency 2: Windboxes, Burners, and the Furnace

Boiler Efficiency 3: Superheaters, Reheaters, and the

Combined Cycle: Heat Recovery Steam Generators

· Power Plant Systems: Condensate and Feedwater Systems

Power Plant Systems: Condenser and Circulating Water

· Power Plant: Condensate and Feedwater System

· Combined Cycle: Distributed Control Systems

Boilers: Basic Principles and Types

· Boilers: Basic Principles and Types

Combustion Turbine: Principles

Principles of Heat Transfer
 Power Plant Thermodynamics

Economizer

Cycle Efficiency

- · Operator Responsibilities. Continunication
- Operator Responsibilities: Plant Production and Safety
- Operator Responsibilities: Trends, Maintenance, and
- Emergencies
- On-the-Job-Training: Preparation
- On-the-Job-Training: Implementation and Evaluation
- Process Sampling: Testing Samples
- Statistical Process Control: Process Variations
- Environmental Awareness
- · LINIOIIIIEIIlai Awareness

ELECTRICAL: 33 Courses, 27 Hours

- · Electrical 1: Electrical Safety
- Sources of Electricity
- · Electrical Equipment: Electrical Production and Distribution
- Electrical 2: Electrical Lighting

Voltage and Current Principles

Magnets and Magnetic Fields

Alternating and Direct Current

Using Electrical Test Equipment
 Electromagnetic Relays

· Electrical Maintenance: Fasteners

Ground Fault Circuit Interrupters

MECHANICAL: 8 Courses, 8.5 Hours

Sliding Surface Bearings, Part 1

Sliding Surface Bearings, Part 2

• Rolling Contact Bearings, Part 1

• Rolling Contact Bearings, Part 2

Core: Principles of Calibration

· Boilers: Boiler Fundamentals

· Analysis of Boiler Efficiency

Efficient Boiler Operation

• Turbine Efficiency, Part 1

• Turbine Efficiency, Part 2

• Turbine Efficiency, Part 3

Condenser Efficiency
 Efficient Condenser Operation

1.866.532.4866

· Analysis of Turbine Efficiency

Feedwater Heater Efficiency

Introduction to Heat Rate Improvement

www.RedVector.com

· Boiler Instruments and Control

· Equipment Lubrication: Using Lubricants

INSTRUMENTATION AND CONTROL: 1 Course, 2 Hours

POWER GENERATION: 90 Courses, 112.5 Hours

· Boiler Efficiency 2: Oil and Gas Fired Furnaces

· Efficient Operation of Oil and Gas Fired Boilers

Power Plant Systems: Power and Energy

· Use of Ohm's and Kirchhoff's Laws in DC Circuits

· Circuit Breakers: Breakers and Switchgear, Part 2

Basic Control Circuits
 Industrial Switches

· Capacitors, Part 1

· Inductors, Part 2

Parallel Circuits

Series Circuits

· Kirchhoff's Law

· Ohm's Law

Grounding

Circuit Breakers

AC Generator Basics

DC Generator Basics

Basic Lubrication

Safety: Basics

Lubrication: Basics

• DC Fundamentals Review

Fuses

Alternating Current

Series-Parallel Circuits

Electrical 2: Grounding

Transformers

ResistanceInductors, Part 1